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Solution: (a) $Y_f = 600$

$(1.0)^{.3} = 600 \text{ MPa}$ (b) ? =

$(600/600)^{1/.3} = (1.0)^{3.33} =$

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1.00 3.9 The flow curve for a certain metal has a strain-hardening exponent of 0.22 and strength coefficient of 54,000 lb/in² . Determine (a) the flow stress at a true strain = 0.45 and (b) the true strain at a flow

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stress = 40,000 lb/in² .

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